

AMENDMENTS TO THE CLAIMS:

The following listing of claims replaces all prior listings, and all prior versions, of claims in the application.

Listing of Claims:

1. (Previously presented) A railway car comprising an underframe, side structures, and a roof structure, characterized in that
in the underframe, material used to form both longitudinal ends of the railway car is softer than material used to form a longitudinal center portion thereof, the material of said both longitudinal ends being formed by annealing, and

wherein one or more center sills are disposed on a lower side of said underframe along a longitudinal direction of the railway car for joining a coupler thereto and are selected such that the material used to form both longitudinal ends of the center sills is softer than the material used to form the longitudinal center portion of the center sills.

2. (Original) A railway car according to claim 1,
wherein members constituting a floor portion of said underframe are selected such that the material used to form both longitudinal ends of the members is softer than the material used to form a longitudinal center portion thereof.

3. (Original) A railway car according to claim 2,
wherein members constituting the floor portion of said underframe and side sills of said underframe, said side sills being disposed at both width-direction-sides of said floor portion, are selected such that the material used to form both longitudinal ends of the members constituting the floor portion of said underframe and side sills of said underframe are softer than the material used to form the longitudinal center portion thereof.

4. (Original) A railway car according to claim 3,
wherein the side sills are provided with elongated holes.
5. (Cancelled).
6. (Previously presented) A railway car according to claim 1,
wherein the one or more center sills are provided with elongated holes.
7. (Original) A railway car according to claim 1,
wherein each of said both longitudinal ends of the railway car extends 100 to 500 mm.
8. (Original) A railway car according to claim 1,
wherein said side structures and said roof structure are selected such that the material used to form both longitudinal end areas of the side structures and the roof structure are softer than the material used to form the longitudinal center areas thereof.
9. (Original) A railway car according to claim 1,
wherein the material used in forming the longitudinal center portion and the longitudinal ends have a same composition, with the material of the longitudinal ends having been made softer by said annealing.
- 10-12. (Cancelled).